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reduces the erosion of the cutter blade but also increases the working life of the tool. Because of this the tool is particularly suitable for high-speed machining, since it has reduced weight and the cooling of the blade edges is increased at high speeds of rotation.

NE Please amend the paragraph at page 6, lines 19-21 to read as follows:

The cutter blade 8 according to Figure 1 is provided with a ~~wear-resistant~~ non-cutting blade edge 12 on the leading flat side 11 viewed in the direction of advance 9, at a right angle to the flat side 11 when a simple punched part is used. In this case the blade thickness can be comparatively small.